

Review

Heavy metal removal from water/wastewater by nanosized metal oxides: A review

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ABSTRACT

Nanosized metal oxides (NMOs), including nanosized ferric oxides, manganese oxides, aluminum oxides, titanium oxides, magnesium oxides and cerium oxides, provide high surface area and specific affinity for heavy metal adsorption from aqueous systems. To date, it has become a hot topic to develop new technologies to synthesize NMOs, to evaluate their removal of heavy metals under varying experimental conditions, to reveal the underlying mechanism responsible for metal removal based on modern analytical techniques (XAS, ATR-FT-IR, NMR, etc.) or mathematical models, and to develop metal oxide-based materials of better applicability for practical use (such as granular oxides or composite materials). The present review mainly focuses on NMOs' preparation, their physicochemical properties, adsorption characteristics and mechanism, as well as their application in heavy metal removal. In addition, porous host supported NMOs are particularly concerned because of their great advantages for practical application as compared to the original NMOs. Also, some magnetic NMOs were included due to their unique separation performance.

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Abbreviations: NMOs, nanosized metal oxides; NFeOs, nanosized Fe oxides; NMnOs, nanosized Mn oxides; HFO, hydrous Fe oxides; HMO, hydrous Mn oxides; HAO, hydrous Al oxides; OMS, octahedral molecular sieve; TEM, transmission electron microscopy; BET, Brunauer–Emmett–Teller (triple-point N₂ Brunauer–Emmett–Teller adsorption isotherm); XRD, X-ray diffraction; XPS, X-ray photoelectron spectroscopy; VSM, vibrating sample magnetometer; pH_{pzc}, pH of zero point of charge.

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1. Introduction

Exposure to heavy metals, even at trace level, is believed to be a risk for human beings [1–4]. Thus, how to effectively and deeply remove undesirable metals from water systems is still a very important but still challenging task for environmental engineers. Nowadays, numerous methods have been proposed for efficient heavy metal removal from waters, including but not limited to chemical precipitation, ion exchange, adsorption, membrane filtration and electrochemical technologies [5–9]. Among these techniques, adsorption offers flexibility in design and operation and, in many cases it will generate high-quality treated effluent. In addition, owing to the reversible nature of most adsorption processes, the adsorbents can be regenerated by suitable desorption processes for multiple use [10], and many desorption processes are of low maintenance cost, high efficiency, and ease of operation [11]. Therefore, the adsorption process has come to the forefront as one of the major techniques for heavy metal removal from water/wastewater.

Among the available adsorbents, nanosized metal oxides (NMOs), including nanosized ferric oxides, manganese oxides, aluminum oxides, titanium oxides, magnesium oxides and cerium oxides, are classified as the promising ones for heavy metals removal from aqueous systems [12–14]. This is partly because of their large surface areas and high activities caused by the size-quantization effect [15,16]. Recent studies suggested that many NMOs exhibit very favorable sorption to heavy metals in terms of high capacity and selectivity, which would result in deep removal of toxic metals to meet increasingly strict regulations [17]. However, as the size of metal oxides reduces from micrometer to nanometer levels, the increased surface energy inevitably leads to their poor stability. Consequently, NMOs are prone to agglomeration due to Van der Waals forces or other interactions [18], and the high capacity and selectivity of NMOs would be greatly decreased or even lost. Moreover, NMOs are unusable in fixed beds or any other flow-through systems because of the excessive pressure drops (or the difficult separation from aqueous systems) and poor mechanical strength. To improve the applicability of NMOs in real wastewater treatment, they were then impregnated into porous supports of large size to obtain composite adsorbents [10]. The widely used porous supports include activated carbon, natural materials, synthetic polymeric hosts, etc.

Besides traditional NMOs, magnetic NMOs attract increasing attentions because they can be easily separated from water under a magnetic field [19]. Also, magnetic NMOs-based composite adsorbents allowed easy isolation from aqueous solutions for recycling or regeneration [20]. Such facile separation is essential to improve the operation efficiency and reduce the cost during water/wastewater treatment.

This review presented a brief view on several typical NMOs, including their synthesis and characterization, their sorption behavior of heavy metals (e.g., Pb (II), Cd (II), Cr (VI), and Cu (II)) from aqueous systems under varying experimental conditions, the underlying mechanism responsible for the sorption, as well as their reusability. Porous host supported NMOs were briefly introduced according to the type of host materials, such as natural clay, membrane, and polymers. In addition, magnetic NMOs were

summarized for their preparation and adsorptive performance on heavy metals.

2. Nanosized metal oxides

For adsorption of heavy metals from aqueous systems, the most widely studied NMOs include iron oxides, manganese oxides, aluminum oxides, and titanium oxides. They are present in different forms, such as particles, tubes and others (Table 1). The size and shape of NMOs are both important factors to affect their adsorption performance. Efficient synthetic methods to obtain shape-controlled, highly stable, and monodisperse metal oxide nanomaterials have been widely studied during the last decade. Generally, the synthesis methods can be classified into two categories: (1) physical approaches, including inert gas condensation, severe plastic deformation, high-energy ball milling, ultrasound shot peening, and (2) chemical approaches, including reverse micelle (or microemulsion), controlled chemical co-precipitation, chemical vapor condensation, pulse electrode position, liquid flame spray, liquid-phase reduction, gas-phase reduction, etc. [38]. Among these synthesis protocols, co-precipitation [39,40], thermal decomposition and/or reduction [41], and hydrothermal synthesis [42] techniques are used widely and are easily scalable with high yields [43]. As for the characterization of NMOs, research efforts focused on their characteristics, such as morphology, size, crystal structure, specific surface area and the pH of zero point of charge (pH_{pzc}). The most widely used techniques and tools for this purpose are summarized in Table 2.

In the following sections, recent advances in heavy metal removal from water and wastewater by NMOs are presented in terms of their synthesis, characterization, and application perspectives and are classified by the components of NMOs.

2.1. Nanosized ferric oxides

Iron is one of the most widespread elements in the earth. The facileness of resource and ease in synthesis render nanosized ferric oxides (NFeOs) to be low-cost adsorbents for toxic metal sorption. Since elemental iron is environmentally friendly, NFeOs can be pumped directly to contaminated sites with negligible risks of secondary contamination [51]. The intensively studied NFeOs for heavy metals removal from water/wastewater include goethite ($\alpha\text{-FeOOH}$), hematite ($\alpha\text{-Fe}_2\text{O}_3$) [21,22], amorphous hydrous Fe oxides [23], maghemite ($\gamma\text{-Fe}_2\text{O}_3$) [24,25], magnetite (Fe_3O_4) [19,44,52–55] and iron/iron oxide ($\text{Fe@Fe}_x\text{O}_y$) [50].

2.1.1. Goethite ($\alpha\text{-FeOOH}$) and hematite ($\alpha\text{-Fe}_2\text{O}_3$)

The chemical nature and the high specific surface area of goethite make it an efficient sorbent for metal cations [56]. Grossl et al. [21] evaluated the kinetics of Cu^{2+} adsorption/desorption on/from goethite ($\alpha\text{-FeOOH}$) using the pressure-jump (p-jump) relaxation technique, which provides both kinetic and mechanistic information for reactions occurring on millisecond time scales. Adsorption of Cu (II) increased with the increasing pH from 4.5 to 5.5. The process was insensitive to the background electrolytes. Cu (II) sorption on nano-goethite surface was found to form an

Table 1
NMOs for heavy metal removal from water.

Adsorbent	Preparation	Shape and size (nm)	Surface area (m ² /g)	Target metals	Temperature	Performance	Isotherm model	Refs.
Goethite (α -FeOOH)	Fe(NO ₃) ₃ precipitation	Needlelike; length 200 nm; width <50 nm	50	Cu (II)	25 ± 0.1 °C	100% removal (pH = 6.0); intrinsic adsorption rate constant, 10 ^{6.81} L mol ⁻¹ s ⁻¹ ; desorption rate constant, 10 ^{4.88} L mol ⁻¹ s ⁻¹	–	[21]
Hematite (α -Fe ₂ O ₃)	Coprecipitation: HCl and FeCl ₃ solution at 100 °C for 2 days	Width, 10–15 nm; length, 500 nm	71.49	Cu (II)	25 °C	149.25 mg/g (pH = 5.2 ± 0.1)	Langmuir isotherm	[22]
	Coprecipitation: Fe ₂ (SO ₄) ₃ + 2.5 M NaOH (4 h), heated at 40 °C for 2 days	Granular, with a crystal size about 75 nm	24.82	Cu (II)	25 °C	84.46 mg/g (pH = 5.2 ± 0.1)	Langmuir isotherm	[22]
Hydrous amorphous Fe oxides γ -Fe ₂ O ₃	Participation: Fe(NO ₃) ₃ + NaOH	Particles; diameter, 3.8 nm	600	Pb (II)	25 °C	Surface diffusivities 1.4 × 10 ⁻¹⁵ cm ² s ⁻¹	–	[23]
	Sol–gel method	Particles; diameter, 10 nm	178	Cr (VI)	22.5 °C	Max capacity is 19.2 mg/g at pH of 2–3	Freundlich isotherm	[24]
	Sol–gel method	Particles; diameter, 10 nm	198	Cr (VI), Cu (II), Ni (II)	25 °C	Equilibrium within 10 min; the optimal pH: 2.5 (Cr), 6.5 (Cu), and 8.5 (Ni); capacities: 17.0 (Cr), 26.8 (Cu), and 23.6 (Ni) mg/g	Langmuir isotherm	[25]
Hydrous manganese dioxide	Participation: Mn(NO ₃) ₂ + NaMnO ₄ + NaOH	Particles; diameter, 2.1 nm	359	Pb (II)	25 °C	Surface diffusivities 1.7 × 10 ⁻¹⁶ cm ² s ⁻¹	–	[23]
	Precipitation: MnSO ₄ + NaClO	Particles	100.5	Pb (II), Cd (II), Zn (II)	25 °C	Sorption preference Pb ²⁺ > Cd ²⁺ > Zn ²⁺	Freundlich model	[26]
α -MnO ₂ (OMS-2)	Precipitation method (refluxing)	5 nm sized octahedras with 2 × 2 tunnel size of 0.46 nm	–	Cu (II)	25 °C	Max capacity 1.3 mmol/g; distribution coefficient K _d = 10 ⁴ mL/g	–	[27,28]
α -MnO ₂ (OMS-1)	Precipitation method (refluxing)	Octahedras with 3 × 3 tunnel size of 0.70 nm	–	Cu (II)	25 °C	Max capacity 0.9 mmol/g; distribution coefficient K _d = 3 × 10 ⁴ mL/g	–	[28]
TiO ₂	Hydrolysis	Particles with size of 10–50 nm	208	Zn (II), Cd (II)	–	Capacity: 15.3 (Zn) and 7.9 (Cd) mg/g	–	[29]
	Commercially available	Particles, 8.3 nm	185.5	Pb (II), Cd (II), Ni (II),	25 °C	q _m = 401.14 (Pb), 135.14 (Cd), 114.94 (Ni) (μmol/g); K _d = 107–109 (Pb), 105–109 (Cd), 104–105 (Ni) (mL/g)	Langmuir isotherm	[30]
Hydrous amorphous Al oxides γ -Al ₂ O ₃	Participation: NaOH + Al(NO ₃) ₃	Particles; diameter 1.9 nm	411	Pb (II)	25 °C	Surface diffusivities 6.5 × 10 ⁻¹⁶ cm ² s ⁻¹	–	[23]
	Precipitation	Particles with size of 7.5 nm	240	Ni (II)	20 °C	176.1 mg/g, K _d = 5 × 10 ⁵ cm ³ /g	–	[31]
γ -MPTMS modified γ -Al ₂ O ₃	Mixture	–	–	Cu (II), Hg (II), Pd (II)	–	Removal: Cu 100%, Hg 97.8–99%, Pd 97–100%	–	[32]
DNPH modified γ -Al ₂ O ₃	Chemically immobilization	Particles, diameter 68–87 nm	42.62	Pb (II), Cd (II), Cr (III), Co (II), Ni (II), Mn (II)	–	Max capacity: 100 (Pb), 83.33 (Cd), 100 (Cr), 41.66 (Co), 18.18 (Ni), 6.289 (Mn) mg/g	Freundlich isotherm for Mn (II), Pb (II), Cr (III) and Cd (II) ions Langmuir isotherm for Ni (II) and Co (II) ions	[33]
ZnO	Hydrotherm	Nanosheets with square sides of about 1 μm and thickness in nano-scale.	–	Pb (II)	Room temperature	6.7 mg/g	–	[34]
	Solvotherm	Nanoplates of 10–15 nm in thickness and pore diameter of 5–20 nm	147	Cu (II)	25 °C	> 1600 mg/g, K _L = 0.050 L/mg	Freundlich isotherm	[35]
CeO ₂	Precipitation	Hollow nanospheres, with a uniform size of 260 nm, composed of CeO ₂ nanoparticles of about 14 nm.	72	Cr (VI) Pb (II)	Room temperature	15.4 mg/g (Cr), 9.2 mg/g (Pb)	Langmuir isotherm	[36]
	Precipitation	Particles with mean size 6.5–12 nm	65	Cr (VI)	Room temperature	121.95 mg/g	Freundlich isotherm	[37]

Table 2
Characterization of NMOs and NMOs-based sorbents form heavy metals removal from water/wastewater.

Characteristics	Techniques	Targeted sorbents
Morphology	Transmission electron microscopy (TEM).	Goethite [21], maghemite [24,25], amino-functionalized Fe ₃ O ₄ @SiO ₂ [44], HAO, HFO, HMO, HAO-coated montmorillonite [23]
	Environmental scanning electron microscope (ESEM)	HAO, HFO, HMO, HAO-coated montmorillonite [23]
	Field emission scanning electron microscope (FE-SEM)	HAO, HFO, HMO, HAO-coated montmorillonite [23]
Particle size	Laser diffraction particle size analyzer	γ-Fe ₂ O ₃ [45]
Crystal structure	X-ray diffraction (XRD)	Goethite [21,22], HAO, HFO, HMO, HAO-coated montmorillonite [23], amino-functionalized Fe ₃ O ₄ @SiO ₂ [44], maghemite [22,24,25], Fe ₃ O ₄ and Fe ₃ O ₄ -PEDOT [46]
Specific surface area	Triple-point N ₂ Brunauer–Emmett–Teller (BET) adsorption	Goethite [21,22], HAO, HFO, HMO, HAO-coated montmorillonite [23], Maghemite [24,25], amino-functionalized Fe ₃ O ₄ @SiO ₂ [44]
pH _{pzc}	Potentiometric titration	HAO, HFO, HMO, HAO-coated montmorillonite [23]
	Zeta potential analyzer	Maghemite [24]
Heavy metal-NMO interaction	Extended X-ray absorption fine structure (EXAFS) spectroscopy	Nanosized manganese oxide [47,48]
	X-ray absorption near edge structure (XANES) spectroscopy	Nanosized cerium and titanium dioxides [49]
	X-ray photoelectron spectroscopy (XPS)	Maghemite [24,25], Fe@Fe _x O _y [50], Amino-functionalized Fe ₃ O ₄ @SiO ₂ [44]
	UV-Vis diffuse reflectance spectrometer	Goethite and hematite [22]
	Diffuse-reflectance infrared Fourier transform (DRIFT) spectra	Fe ₃ O ₄ and Fe ₃ O ₄ -PEDOT [46]
	FTIR	Amino-functionalized Fe ₃ O ₄ @SiO ₂ [44], γ-Fe ₂ O ₃ [45]
	Raman spectroscopy	Maghemite [24,25]
Magnetic properties	C ¹⁵ peak	Amino-functionalized Fe ₃ O ₄ @SiO ₂ [44]
	Vibrating sample magnetometer (VSM)	Maghemite [24,25], Amino-functionalized Fe ₃ O ₄ @SiO ₂ [44], γ-Fe ₂ O ₃ [45]
	External magnetic fields	Fe ₃ O ₄ and Fe ₃ O ₄ -PEDOT [46]

inner-sphere surface complex, which was further demonstrated by the modified triple-layer model simulation with the experimental data. The calculated intrinsic rate constant for adsorption ($10^{6.81} \text{ L mol}^{-1} \text{ s}^{-1}$) was about two orders of magnitude higher than the intrinsic rate constant for desorption ($10^{4.88} \text{ L mol}^{-1} \text{ s}^{-1}$). The rate of adsorption of divalent metal cation on goethite is directly related to that of water molecule release from the primary hydration sphere of a specific divalent metal cation. The conjunction of p-jump technique and surface complexation modeling is also employed to describe Cu²⁺, Pb²⁺, Zn²⁺, Co²⁺, and Mn²⁺ adsorption/desorption on γ-Al₂O₃ [57] and Pb²⁺ adsorption/desorption on α-FeOOH (goethite) [58]. Analysis by Eigen and Tamm steady-state model [59] further implied that the divalent metal cations usually form inner-sphere surface complexes with the oxide surfaces.

Fig. 1 represents the TEM images of nano-goethite and nano-hematite [22]. Cu²⁺ adsorption on nano-hematite was similar to nano-goethite in terms of kinetics and dynamics, while nano-goethite showed a larger specific surface and a higher maximum Cu²⁺ adsorption capacity than those of nano-hematite (71.49 m²/g vs 24.82 m²/g; 149.25 mg/g vs 84.46 mg/g) [22]. The adsorption of Cu²⁺ on both NFeOs was a spontaneous process and followed the pseudo-second-order kinetics. Their adsorption isotherms were better described by the Langmuir model ($R^2 = 0.96\text{--}0.98$) than the Freundlich model ($R^2 = 0.56\text{--}0.57$), suggesting that the active sites on their surface were homogeneous for Cu²⁺ sorption [22].

2.1.2. Hydrous ferric oxide

Hydrous ferric oxide (HFO) could be prepared by precipitation of ammonia with ferric chloride or nitrate solutions in carbonate-free environment by purging with N₂ [23]. In this way, Dzombak and Morel [60] produced HFO with mean pore diameter of 3.8 nm and surface area of 600 m²/g.

The sorption of heavy metals to HFO seems poorly sensitive to the variation of ionic strength. For example, Swallow et al. [61] reported that Cu²⁺ and Pb²⁺ sorption to HFO was unaffected by different ionic strength from 0.005 to 0.5 M NaClO₄, or by change in the nature of the background electrolyte from NaClO₄ to a complex artificial seawater mixture. Trivedi et al. [62] observed that Pb²⁺ sorption to ferrihydrite did not vary with ionic strength in the range between 10⁻³ and 10⁻¹ M NaNO₃. The resistance to

variation in ionic strength might suggest the formation of inner-sphere complexes between heavy metals and HFO. Intraparticle diffusion, a natural attenuating process, was observed to be the rate-limiting step in the sorption process of Pb²⁺ on HFO nanoparticles. The process could be described by two steps: a rapid adsorption of metal ions to the external surface followed by a slow intraparticle diffusion along the micropore walls [23].

2.1.3. Maghemite (γ-Fe₂O₃) and magnetite (Fe₃O₄)

Maghemite (γ-Fe₂O₃) nanogels can be prepared by a sol-gel method, that is, adding NH₄OH solution to the mixture of FeCl₃ and FeCl₂ in the purified water deoxygenated and bubbled by nitrogen gas. The product was red-brown γ-Fe₂O₃ nanogel and was collected via external magnetic field after adding ethanol. The prepared maghemite nanoparticles are expected to respond well to magnetic fields without any permanent magnetization, because the saturation moment of the synthesized particles, as determined by the hysteresis loop measured from vibrating sample magnetometer (VSM), was similar to the value of the bulky particles (3.3 emu/g vs 3.4 emu/g) [24]. The TEM images revealed that the maghemite nanoparticles synthesized in sol-gel method were multidispersed with an average diameter of around 10 nm. The BET surface area of the freeze-dried material was 178–198 m²/g [24,25].

Hu et al. [24] examined Cr (VI) removal by nano-maghemite and found that the equilibrium period was independent of initial Cr (VI) concentration and the adsorptive capacity increased when pH decreased. Nano-maghemite emerged a high selectivity for Cr (VI) from water. Negligible competition was observed for many coexisting ions. The adsorption capacity of nano-maghemite for Cr (VI) (19.2 mg/g) is higher than that of diatomite (11.55 mg/g) [63], anatase (14.56 mg/g) [64], commercial activated carbon (15.47 mg/g) [65], and beech sawdust (16.13 mg/g) [66]. Based on X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), and Raman spectroscopic techniques, it could be deduced that no chemical redox reaction occurred during Cr (VI) retention, which also hints the stability of nanoscale γ-Fe₂O₃. The adsorption mechanism of Cr (VI) onto γ-Fe₂O₃ is suggested to be electrostatic attraction particularly at a relatively low pH.

A further study was carried out to investigate the adsorption kinetics and mechanisms of multiple heavy metals [25], Cr (VI), Cu

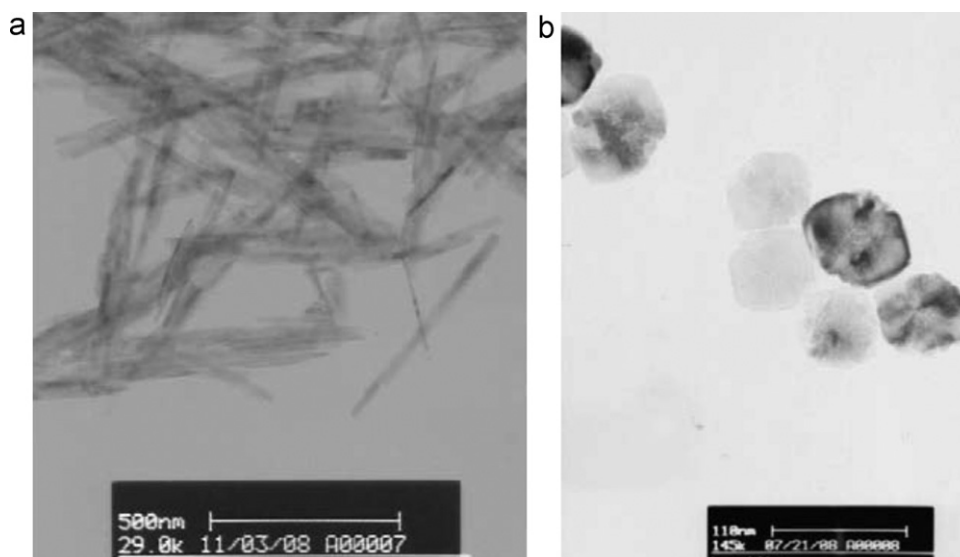


Fig. 1. TEM images of (a) nano-goethite and (b) nano-hematite [22].

(II), and Ni (II), by maghemite nanoparticles. All the adsorption was highly pH dependent. The optimal pH for the selective removal of Cr (VI), Cu (II), and Ni (II) were 2.5, 6.5, and 8.5, respectively. Under the optimal pH, their uptakes mainly resulted from electrostatic attraction.

Another important magnetic nanomaterial is nanosized magnetite. Chemical co-precipitation has been widely used to prepare magnetite nanoparticles by adding alkaline carbonate into solution containing Fe^{2+} and Fe^{3+} in a molar ratio of 1:2 [67,68]. It was found that the particle size was reduced when a surfactant (such as oleic acid) was used during the preparation [69]. Two methods were reported to prevent the change of the ratio caused by air oxidation. One is to conduct the reaction under an inert environment with nitrogen gas. Another is to set the initial $\text{Fe}^{3+}:\text{Fe}^{2+}$ molar ratio less than 2:1 so that after the oxidation of Fe^{2+} to Fe^{3+} , the ratio approaches to 2:1 [70–73]. In addition, nano- Fe_3O_4 will be oxidized to nano- $\gamma\text{-Fe}_2\text{O}_3$. The size of the resultant Fe_3O_4 or $\gamma\text{-Fe}_2\text{O}_3$ hydrosols were considerably smaller than that reported in the literature [53,74–76] and no surfactants are needed to stabilize the sols. A decrease of specific saturation magnetization (σ_s) value was observed when the nanoparticles were coated with oleic acid. Scanning electron micrograph showed that the prepared Fe_3O_4 nanoparticle sol had an average diameter of 8.5 ± 1.3 nm, where needlelike $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles with lengths of 20–50 nm and widths of 4–6 nm are visible [77]. For removal of heavy metals, nano Fe_3O_4 was commonly used as the magnetic core for composite sorbents [19,44,46,53,54,75,78].

2.2. Nanosized manganese oxides

Nanosized manganese oxides (NMnOs) exhibit an adsorptive performance superior to its bulk counterpart because of its polymorphic structures and higher specific surface area [79]. In the past decades, NMnOs have been exploited [80,81] for sorption of cationic or anionic pollutants from natural waters, such as heavy metal ions [82], arsenate [83], and phosphate [84]. Such sorption processes significantly mediate the fate and mobility of the targeted pollutants in water [26,85,86]. The widely studied NMnOs for environmental concerns include hydrous manganese oxide (HMO) and nanoporous/nanotunnel manganese oxides.

2.2.1. Hydrous manganese oxide

As reported by Parida et al. [87], HMO could be prepared by adding $\text{MnSO}_4 \cdot \text{H}_2\text{O}$ into NaClO solution (containing active chlorine). The precipitate was washed with HCl to remove excessive alkali, followed by rinsing with double-deionized water. The BET surface area is around $100.5 \text{ m}^2/\text{g}$. Gadde and Laitinen [88] proposed another approach for HMO synthesis, i.e., adding manganese nitrate into alkaline sodium permanganate solution and re-dispersing the particles in sodium nitrate solution. The BET surface of the resultant HMOs is $359 \text{ m}^2/\text{g}$.

Heavy metal sorption onto HMOs, including Pb (II), Cd (II), and Zn (II), usually results in the inner-sphere complex formation, and it can be described by an ion-exchange process. Divalent metals on HMO consist of two similar steps as that of HFO: rapid adsorption of metal ions to the external surface followed by a slow intraparticle diffusion along the micropore walls [23]. The adsorption can be represented by the Freundlich model more reasonably than the Langmuir model, implying that the active sites of HMO surface are heterogeneous for metal sorption. HMO prefers metal sorption in the order of $\text{Pb}^{2+} > \text{Cd}^{2+} > \text{Zn}^{2+}$, which might rest on the different softness of these metals [89]. Compared to two commercial resins, D-001 and Amberlite IRC 748, HMO exhibits more selective sorption toward these heavy metal ions in the presence of Ca^{2+} at high concentration levels [26].

2.2.2. Mixed-valence manganese oxides

Mixed-valence manganese oxides with 3–6 layers and 7–11 tunnel structures are classified as potentially interesting sorbents for cations. They are usually present as octahedral molecular sieve (OMS). Cryptomelane-type (K^+) and todorokite-type (Mg^{2+} and Ca^{2+}) manganese oxides, called OMS-2 and OMS-1, respectively, could be prepared by means of hydrothermal route [28,90,91]. The structures of the products are shown in Fig. 2. They have OMS structure constructed from edge sharing double chains of MnO_6 octahedra that build a 2×2 or 3×3 tunnel structure. The dimension of tunnels of OMS-1 and OMS-2 vary slightly depending on the type of the inside located cations. This feature enables small adjustments of the tunnel size and makes the material as adjustable molecular sieve. The size of the tunnels in 3×3 OMS-1 (Mg^{2+}) and in 2×2 OMS-2 (K^+) is about 0.7 and 0.46 nm.

Dyer et al. [92] studied the sorption behavior of radio nuclides on crystalline synthetic tunnel manganese oxides. Trace strontium (^{89}Sr) and cesium (^{137}Cs) ions were removed through ion-exchange

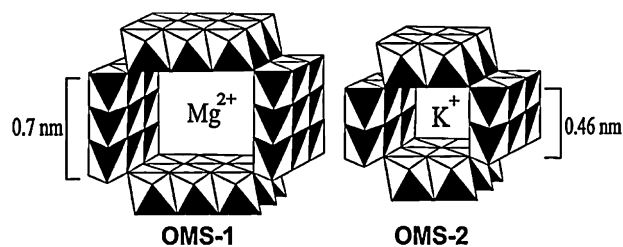


Fig. 2. Tunnel structure with the template ions of OMS materials [28].

mechanism. Selectivity coefficients were estimated as $K_{Cs/K} = 0.6$ and $K_{Sr/K} = 1.0$ for OMS-2 and $K_{Cs/Mg} = 7550$, $K_{Sr/Mg} = 50$, and $K_{Sr/Ca} = 10$ for OMS-1. Also, it was observed that OMS-2 was particularly effective for the separation of trace silver ions. The affinity sequence for magnesium and calcium ion-extracted OMS-1 in HNO_3 was $^{137}Cs > ^{59}Fe > ^{51}Cr \approx ^{57}Co \approx ^{241}Am > ^{54}Mn > ^{63}Ni > ^{65}Zn > ^{236}Pu > ^{89}Sr$. As examined by Pakarinen et al. [28], OMS materials exhibited selective adsorption of Cu^{2+} , Ni^{2+} and Cd^{2+} in the presence of Ca^{2+} and Mg^{2+} . The exchange rates were reasonably high due to the small particle dimensions. OMS materials are stable and their maximum Cu^{2+} uptake capacity was 0.9–1.3 mmol/g.

Koivula et al. [27] found that hydrometallurgical wastewater (containing Al, Ca, Fe, Mg, Mn and Na) rich in manganese can be easily used as a manganese precursor for OMS synthesis. A synthetic raffinate solution, which contained 4500, 490, 300, 150, 200 and 3500 mg/L of Mn, Mg, Fe, Al, Ca and Na, respectively, could be used as the manganese source for preparing OMS-2. The adsorptive selectivity ($Co > Cd > Ni$) is in line with the findings reported by Tsuji and Komarneni [93] and Dyer et al. [92].

In fact, manganese oxides with tunnel structures constitute a large class of selective ion exchangers and sorbents [92]. In addition to the synthetic cryptomelane- (2×2) and todorokite-type (3×3) materials, there are several other structure types such as romanechite (2×3) and RUB-7 (2×4). The selectivity of these exchangers toward metal ions greatly depends on their structures.

2.3. Nanosized aluminum oxides

Alumina (Al_2O_3) is a traditional adsorbent for heavy metals, and $\gamma-Al_2O_3$ is anticipated to be more adsorptive active than $\alpha-Al_2O_3$ [94,95]. Nanosized $\gamma-Al_2O_3$ [96] can be prepared by sol-gel method and has been employed as solid phase extraction material for separation/preconcentration of trace metal ions.

Chemical or physical modification of $\gamma-Al_2O_3$ nanoparticles with certain functional groups containing some donor atoms such as oxygen, nitrogen, sulfur and phosphorus is expected to improve their sorption toward heavy metals [97–100]. When a modifier is immobilized at the surface of alumina, the removal mechanism is changed accordingly. The target metals are not only removed by adsorption on the surface of the alumina but also by a surface attraction/chemical-bonding interaction on the newly added chemicals. A very common procedure to deposit an organic coating on inorganic oxide is to mix the organic solution with inorganic oxide particles for a period of time, followed by evaporation of the solvent and air-drying the resultant adsorbent [32]. For instance, fixing γ -mercaptopropyl-trimethoxysilane (γ -MPTMS) on the surface of $\gamma-Al_2O_3$ would improve its selectivity toward Cu, Hg, Au and Pd ions rather than other ions [32]. The XRD pattern shows that the modified $\gamma-Al_2O_3$ tends to be amorphous possibly because of the formation of chemical bond of Si–O–Al, which is more stable than physical loading. Three mechanisms were responsible for the adsorption of metal ions on γ -MPTMS modified nanoalumina: (1) metal ions adsorbed through the affinity of –SH, (2) the hydrolyzation of metal ions, and (3) electrostatic adsorption. In

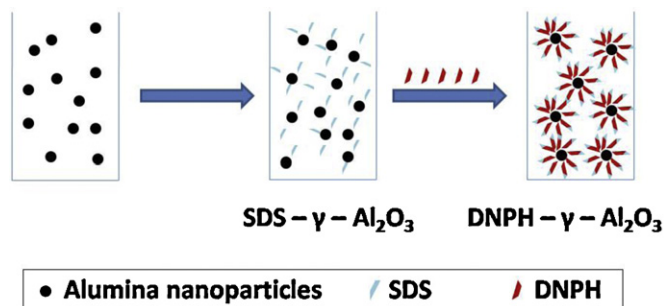


Fig. 3. Schematic illustration of functionalizing DNP on alumina nanoparticles [33].

acidic media the first mechanism plays a dominant role while in basic solutions, the hydrolyzation and the electrostatic interactions play more significant role. Additionally, sodium dodecyl sulfate coated nano $\gamma-Al_2O_3$ (Fig. 3) was modified with 2,4-dinitrophenylhydrazine (DNP) as a new solid-phase adsorbent for removal of trace Pb (II), Cr (III), Cd (II), Ni (II), Co (II) and Mn (II). SEM image showed that the naked alumina nanoparticles had a mean diameter of 53 nm, while that of the modified ones are in the range of 68–87 nm [101]. The BET surface area decreased from 42.62 m^2/g to 30.38 m^2/g after modification due to the bulk size of the organic ligand [102–105]. It was found that sorption isotherms were better described by Freundlich model for Mn (II), Pb (II), Cr (III) and Cd (II) ions and by Langmuir model for Ni (II) and Co (II) ions. The maximum adsorption capacity values of the modified alumina nanoparticles (q_m , calculated from Langmuir equation) toward Cr (III), Cd (II) and Pb (II) ions from multiple-metal solution (mixture of six metal ions) were 100.0, 83.33 and 100.0 mg/g, respectively [33].

2.4. Nanosized titanium oxides

It has been reported that bulk and nanoparticle TiO_2 anatase exhibit different chemical behavior, catalytic reactivity, and surface acidity based on their different surface planes [30,106,107]. Specific surface area of the nanosized and bulk particles were 185.5 and 9.5 m^2/g , and the nominal particle sizes calculated from BET measurements were 8.3 and 329.8 nm, respectively [30]. They had a $pH_{pzc} = 5.2$, which fell within the range of the results reported in the previous literatures [108,109]. The nanoparticles were able to simultaneously remove multiple metals (Zn, Cd, Pb, Ni, Cu) from a solution of $pH = 8$ and a San Antonio tap water. When adsorption capacities were normalized by mass, the nanoparticles adsorbed more than the bulk particles. However, as the results were surface-area normalized, the opposite tendency was observed. Adsorption kinetics for heavy metals followed a modified first order model, and the nanoparticles had a faster adsorption than the bulk ones. Langmuir isotherm was suitable to characterize metal adsorption onto TiO_2 anatase. By comparing the distribution coefficient (K_d), TiO_2 nanoparticles performed better than other metal oxide nanoparticles and a commercial activated carbon [30].

In another study conducted by Liang et al. [29], nano- TiO_2 (diameter = 10–50 nm, BET surface area = 208 m^2/g) showed adsorptive capacity to Zn and Cd as 15.3 and 7.9 mg/g, respectively, at $pH = 9.0$. The presence of common cations and anions (100–5000 mg/L) has no significant influence on the targeted metal (Zn^{2+} and Cd^{2+} ions of 1.0 mg/mL) adsorption under the given conditions.

2.5. Nanosized zinc oxides

As an environmental friendly material, ZnO can be used in catalyst industry [110,111], gas sensors [112], solar cells [113] and so on. As an adsorbent, ZnO was mostly applied to eliminate

Table 3
Adsorption capacities of Cr (VI) on different nano-MgOs [134].

Nano-MgOs	Commercial available	Nanoflakes	Mesoporous microspheres composed of nanoflakes	Rhomboheda	Microspheres composed of rhombohedra
BET surface area (m ² /g)	38	135	118	35	46
Cr (VI) (mg/g)	10.2	15.2	19.8	12.9	13.9

H₂S. Recently, people have found that nanostructured ZnO could efficiently remove heavy metals [35]. Lee et al. [114] prepared nanometer size zinc oxide (ZnO) powder by “solution-combustion method (SCM)”. Compared with two titanium dioxide powders, P25 and one prepared by a homogeneous precipitation process at low temperature, the zinc oxide nanopowder showed higher removal rate of Cu²⁺ ions from the solution.

The plate-like nanostructured ZnO with high specific surface area was fabricated by various methods, such as hydrothermal [115–118], solvothermal [119], chemical vapor deposition [120,121], electrochemical deposition [122–124], and microwave method [112]. Besides some properties similar to TiO₂, ZnO nanoplates has many unique advantages, such as simple and cheap to prepare, convenient to tailor morphologically [34]. The solvothermal-prepared ZnO nanoplates [35] are composed of two terminal non-polar planes with several microns in the planar dimensions and 10–15 nm in thickness. The nanoplates are porous with a pore diameter of 5–20 nm and a high specific surface area (147 m²/g). These nanoplates have an adsorption capacity of >1600 mg/g for Cu(II) ions. The adsorption isotherm is subject to the Freundlich equation ($K_F = 324.22 \text{ (mg/g/mg)}^{-n}$, $n = 4.56$), while the commercial ZnO nanopowders follow a Langmuir isotherm model.

In addition, the metal sorbed nano-ZnO can be employed to fabricate other environmental materials. Ma et al. [34] reported a novel strategy to prepare ZnO/PbS heterostructured functional nanocomposite based on Pb²⁺ sorbed ZnO. In brief, ZnO nanosheets prepared via a hydrothermal approach were used to adsorb Pb²⁺ and then hydrothermally treated in aqueous solution containing sulfur source. Due to the surface hydroxy groups, the resultant ZnO nanosheets exhibited a good capacity to Pb²⁺ as 6.7 mg/g. The Pb²⁺-preloaded ZnO nanosheets were put into a Teflon-lined stainless steel autoclave containing sulfur source at 120 °C for 12 h, and the resultant ZnO/PbS nanocomposite exhibits potential use in photocatalytic fields, energy-conversion devices and light-emitting/detecting devices. This new strategy seems also suitable for fabricating new materials based on other metal-loaded NMOs.

2.6. Nanosized magnesium oxides

Numerous works have focused on the synthesis of nanosized magnesium oxides of various morphologies, such as nanorods [125,126], fishbone fractal nanostructures induced by Co [127], nanowires [128,129], nanobelts [130], nanotubes [131] and three-dimensional entities [132], and nanocubes [133]. Gao et al. [134] developed a facile method to fabricate MgO of different morphologies and investigated their influence on the adsorption capacity to pollutants. By changing the concentration of Mg²⁺ and HCO₃⁻, monoclinic Mg₅(CO₃)₄(OH)₂(H₂O)₄ with nanoflakes and flowerlike microspheres composed of flakes and hexagonal MgCO₃ with layer-like rhombohedra and microspheres composed of rhombohedra were synthesized. After annealing at 650 °C, four kinds of nano-MgO of mesoporous structures were obtained. It is a good example for the tunable synthesis of morphological nanoparticles by adjusting the components and the crystal phases of the precursors. The highly supersaturation of the reactant species is believed to be the driving force for the hierarchical growth.

Table 3 lists the adsorption capacities of MgO to Cr(VI). The novel structure of the microspheres improved the adsorption capability

of MgO. The flowerlike mesoporous MgO microspheres also exhibited excellent adsorption capabilities to Cd(II) and Pb(II) [134]. At a contact time of 120 min, the concentration of Cd(II) and Pb(II) decreased from 100 mg/L to 0.007 mg/L and 0.05 mg/L, respectively, which are much lower than the Pollutant Dischargeable Standard in China (Cd(II) <0.01 mg/L, Pb(II) <0.1 mg/L) and a little higher than MCLs for drinking water established by the Environmental Protection Agency (EPA) of the United States (Cd(II) <0.005 mg/L, Pb(II) <0.015 mg/L).

2.7. Nanosized cerium oxides

Among cerium oxides, ceria is a most common and useful rare earth metal oxide in industrial applications, including catalysts, UV blocking and shielding materials, polishing materials, fuel cells, gas sensors, adsorbents, and luminescence [135–137]. The adsorptive properties of ceria vary significantly with morphologies, sizes, shapes and surface areas. Nanoscale effect further induces new properties for nanometer-sized ceria, such as new catalytic activity [138], blue shift in absorption spectra [139], lattice expansion [140], phase transformation [141], and photovoltaic response [142].

Ceria nanoparticles were synthesized by oxidation of Ce³⁺ to Ce⁴⁺ under alkaline conditions using hexamethylenetetramine (HMT) [143]. In this process, CeO₂ nanocrystals in solution can be stabilized by HMT through formation of double electrical layer, which is expected to prevent agglomeration of nanoparticles. The CeO₂ nanoparticles have a mean size of 12 nm, zeta potential of 11.5 mV, and BET surface area of 65 m²/g. During the adsorption of Cr(VI) on ceria nanoparticles, no Cr(VI) was detected in the solid phase and the total Cr obtained was Cr(III). In the liquid phase only chromium(VI) was obtained, suggesting an Ox-Red process on the surface of the nanoparticle. The reduced chromium remains at the oxygen vacancy on the ceria surface. The isotherm was well described by the Freundlich adsorption model [144] with a correlation coefficient of $R^2 = 0.955$, whereas the kinetics corresponds to a pseudo-second-order equation. However, according to the results of bioluminescent test, the toxicity of the treated solution is not significantly altered after this treatment [37].

Besides nanoparticles, ceria has been successfully fabricated in other forms, such as nanorods [145], nanowires [146], nanotubes [129], nanopolyhedrons [147], three-dimensional flower-like structures [148], and hollow structures [149]. Cao et al. [36] provided a template-free microwave-assisted hydrothermal method to prepare ceria hollow nanospheres. Compared with template-based methods, such as soft template methods using organic surfactants [150,151] or hard template methods using solid templates [152,153], the template-free process is more economically desirable and environmentally benign. The hollow interior space effectively enhances the spatial dispersion, which results in not only higher surface area but also facile mass transportation of molecules to the active sites. The ceria hollow nanospheres have a uniform size of 260 nm and are composed of CeO₂ nanocrystals sized about 14 nm. They have a high surface area of 72 m²/g. These ceria hollow nanospheres showed an apparent adsorption for heavy metal ions, for example, 15.4 mg/g for Cr(VI) and 9.2 mg/g for Pb(II) [36], which are nearly 70 times higher than that of the commercial bulk ceria material. The experimental data fit well with Langmuir adsorption model.

Table 4
Adsorption capacities of NMOs for heavy metals.

NMOs	Adsorption capacities of heavy metals (mg/g)					
	Pb	Cu	Cr	Cd	Zn	Ni
Goethite		149.25 [22]				
Hematite		84.46 [22]				
HFO	20.27 [23]					
HAO	20.27 [23]					
HMO	324.32 [26]			143.31 [26]	57.21 [26]	
Maghemite		26.8 [25]	19.2 [24] 17.0 [25]			23.6 [25]
α -MnO ₂		82.6 [27]				
TiO ₂	81.3 [30]			7.9 [29] 15.2 [30]	15.3 [29]	67.4 [30]
Al ₂ O ₃						176.1 [31]
Modified Al ₂ O ₃	100 [33]	16.3 [32]	100 [33]	83.33 [33]		18.18 [33]
ZnO	6.7 [34]	1600 [35]				
CeO ₂	9.2 [36]	15.4 [36]				
		121.95 [37]				

Since there are so many types of NMOs employed for heavy metal removal, comparison of their capacity is necessary. However, the experimental conditions in the related references varied greatly and thus, direct comparison of the reported data seems a little meaningless. For example, due to the different synthetic methods of a given NMO, it is difficult to keep constant its size and surface chemistry. In addition, the operating conditions, like the solution chemistry (pH, ionic strength and ion types), temperature, experimental form (batch or column runs) are quite different from each other. Here, we just made a simple comparison on some typical NMOs for metal removal (Table 4).

3. Composition of NMOs with porous supports

3.1. Host-supported NMOs

NMOs provide an effective and specific adsorption toward heavy metals. Nevertheless, they are usually present as fine or ultrafine particles, which often lead to problems such as activity loss due to agglomeration, difficult separation, and excessive pressure drops when applied in flow-through systems [154]. An effective approach to overcome these technical bottlenecks is to fabricate hybrid adsorbents by impregnating or coating NMOs particles into/onto porous supports of larger size [155–158]. The widely used supports include natural hosts such as bentonite [159,160], sand [161,162], and montmorillonite [23], metallic oxide materials such as Al₂O₃ membrane [163] and porous manganese oxide complex [164], and synthetic polymer hosts such as cross-linked ion-exchange resins [165–167]. Some host-supported NMOs for heavy metal removal are summarized in Table 5.

3.1.1. Natural supports

Bentonite is a kind of huge-deposited natural clay with basic structural unit of two tetrahedrally coordinated sheets of silicon ions surrounding a sandwiched octahedrally coordinated sheet of aluminum ions. The structure results in a net negative surface charge on the clay [189]. Also, bentonite has amphoteric pH-dependent surfaces, high exchange capacity and different modes of aggregation [183], which makes it a potential adsorbent for adsorption of heavy metals from aqueous solutions [159].

Eren [159] ever coated the raw bentonite (RB) with iron and magnesium oxide for adsorptive removal of Pb (II) from aqueous solution. Both iron oxide-coated bentonite (ICB) and magnesium oxide-coated bentonite (MCB) were prepared by precipitating the metal ions with sodium hydroxide on the surface of raw bentonite, followed by thermal treatment. BET surface areas follow an order as ICB > RB > MCB. The Langmuir monolayer adsorption capacities

of RB, ICB and MCB toward Pb (II) from 0.1 M KNO₃ solution were estimated to be 16.70, 22.20 and 31.86 mg/g, respectively. Similar results for the adsorption of Cr (III), Pb (II) and Zn (II) were reported by other researchers [190,191]. All the bentonite samples showed a similar behavior of increased uptake of Pb (II) with gradually increasing pH because H⁺ can compete for the exchange site with Pb (II). Increasing the ionic strength from 0.01 to 0.1 M led to a significant decrease in Pb (II) adsorption. Besides, the adsorption of Pb (II) by the metal oxide-coated samples was influenced by the presence of Cl⁻ because Pb–Cl and PbOH–Cl complexes become the dominant Pb (II) species [159]. Thus, the specifically adsorbed ligand enhances Pb (II) retention by the surface complexation of Pb (II). Eren et al. [160] also studied magnesium oxide-coated bentonite for the removal of copper ions from aqueous solution. The adsorption of Cu (II) ions depends upon the nature of the adsorbent surface as well as the Cu (II) species distribution solution, which are greatly affected by the pH of the system. The values of the adsorption coefficients indicate the favorable nature of Cu (II) adsorption on the MCB. The Langmuir monolayer adsorption capacity of MCB in 0.1 M KNO₃ solution was estimated to be 58.44 mg/g, whereas the adsorption capacity of RB was 42.41 mg/g, indicating that the treatment with magnesium oxide increased the number of adsorption sites to a large extent, which may be attributed to an increase in surface charge due to the formation of magnesium oxide on the bentonite surface.

3.1.2. Metallic oxide supports

Nanofiltration membrane techniques have been introduced to remove metal ions from water [192]. One of the nanofiltration membranes, the anodic alumina membranes (AAM) has tunable holes [193], where NMOs of different size can be arrayed to fabricate composite adsorbents. Fig. 4 depicts a schematic process for preparation of hydrated MgO-nanotubes arrays within the alumina membranes [163]. The results of XRD spectrum and EDS pattern confirmed that hydrated MgO embedded on the AAM was crystalline. SEM images suggested that aligned nanotubes with uniform size and shape were obtained, and the diameters of the tubes were consistent with the pore diameters of AAM. This new adsorptive material was used for removal of Ni (II) from water. The equilibrium sorption capacity achieves 147.2 mg (Ni²⁺)/g (Mg(OH)₂), due to the adhering OH⁻ on the wall of Mg(OH)₂ nanotubes. Also, nickel ions replace magnesium ions to form Ni(OH)₂ because the solubility of Ni(OH)₂ ($K_{sp}^{298K} = 2.0 \times 10^{-15}$) is much lower than that of Mg(OH)₂ ($K_{sp}^{298K} = 1.2 \times 10^{-11}$). In addition, Mg(OH)₂ nanotubes have a large amount of activity sites owing to their high surface areas, unique needle-like morphology and nanocrystalline/amorphous structures [194]. Thus, sorption of nickel to Mg(OH)₂ is greatly

Table 5
Host-supported NMOs for heavy metal removal from water.

NMOs	Host substrate	Target metals	Removal performance	Refs.
Iron oxide	Treated municipal sewage sludge	Cu (II), Cd (II), Ni (II), Pb (II)	The maximum adsorption capacity for Cu (II), Cd (II), Ni (II) and Pb (II) was 17.3, 14.7, 7.8 and 42.4 mg/g, respectively.	[168]
	Sand	Cu (II)	24% removed at pH = 9	[169]
	Ferruginous sand	Cu (II), Ni (II)	Cu ²⁺ : 2.04 mg/g (pH = 5) Ni ²⁺ : 1 mg/g (pH = 7)	[170]
	Sand	Ni (II)	Batch test. 2.73 mg Ni/g adsorbent	[171]
	Graphene Nanosheets	Cr (VI)	From 28,670 ppb to below 10 ppb after being filtered for 5 times	[172]
Goethite	Bentonite	Pb (II)	31.86 mg/g	[159]
	Sand (quartz)	Cu (II), Pb (II)	0.259 mg Cu/g sand, 1.211 mg Pb/g sand	[173]
	Clinoptilolite	Cu (II) Mn (II) Zn (II)	0.5 mmol/g (Cu), 0.09 mmol/g (Mn), 0.2 mmol/g (Zn)	[174]
Hydrated ferric oxide	Sand	Cd (II) Pb (II)	Maximum adsorption capacity values: 704 μg Cd/g sand at pH = 6, 702 μg Pb/g sand at pH = 5.0.	[175]
	Sand (quartz)	Cd (II)	0.2 mg/g at pH = 8	[176]
	Polyacrylamide	Pb (II) Hg (II) Cd (II)	211.4 mg/g for Pb (II), 155.0 mg/g for Hg (II), 147.2 mg/g for Cd (II)	[177]
Fe ₃ O ₄	Polymeric cation exchanger	Pb (II) Cu (II) Cd (II)	From 1 ppm to <5 ppb within 7000 BV	[178]
	Cyclodextrin	Cu (II)	47.2 mg/g	[52]
Fe ₂ O ₃	Sepiolite	Ni (II)	18.30 mg/g	[179]
Manganese oxide	Crushed brick	Pb (II)	0.030 mmol/g	[180]
	Sand	Cr (VI) Cd (II)	0.326 mmol/g for Cr (VI) and 0.111 mmol/g for Cd (II)	[162]
	Sand	Ni (II)	3.33 mg/g	[171]
	Sand	Pb (II)	0.029 mmol/g	[180]
	Sand	Mn (II)	1.069 mg/g	[181]
	Silica	Mn (II)	0.396 mg/g	[161]
	Calcined-starfish	Mn (II)	1.480 mg/g	[181]
	Zeolite	Cu (II) Pb (II)	0.116 mmol/g, 0.349 mmol/g	[182]
	Unye bentonite	Cu (II)	105.38 mg/g	[183]
	Diatomite	Pb (II) Cd (II)	99.00 mg/g (Pb), 27.86 mg/g (Cd)	[184]
Hydrous manganese oxide	Reduced Graphene oxide	Hg (II)	100% removal	[185]
	Polymeric cation exchanger D-001, 001 × 7; D-113	Pb (II), Cd (II) Zn (II)	K _d increased by 20–800 times as compared to host exchangers, sorption capacities increased by 50–300%	[186]
Magnesium oxide	Bentonite	Cu (II)	58.44 mg/g	[160]
Mg(OH) ₂ /MgO	Al ₂ O ₃ membranes	Ni (II)	147.2 mg/g (Mg(OH) ₂)	[163]
ZnO	Activated carbon	Pb (II)	100% removal	[187]
Nanometer calcium titanate	Aluminum oxide	Pb (II) Cd (II) Zn (II)	124 mg/g (Pb), 8.58 mg/g (Cd) and 13.86 mg/g (Zn)	[188]

enhanced. Furthermore, the saturated Mg(OH)₂-nanotubes/Al₂O₃ composite membranes after sorbing nickel ions were thermally treated to convert Mg(OH)₂-Ni(OH)₂ to MgO-NiO. The MgO-NiO-nanotubes/Al₂O₃ composite membranes can be reused to remove Ni²⁺ from water with still high effectiveness [163].

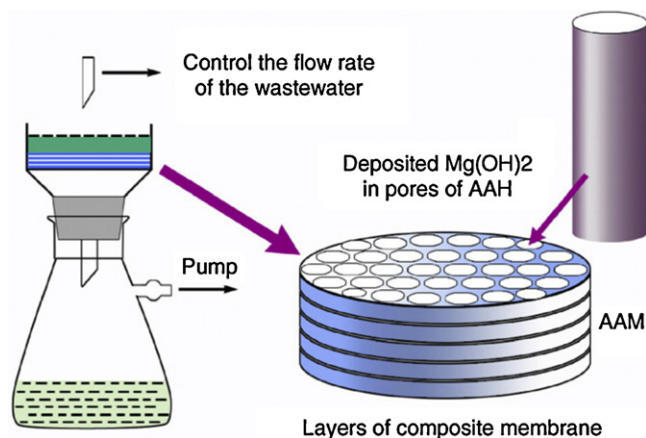


Fig. 4. Schematic illustration of fabrication of hydrated MgO-nanotubes/Al₂O₃ composite membranes and their nickel removal [163].

3.1.3. Manufactured polymer supports

Compared to other host materials, porous polymeric hosts are a particularly attractive option partly because of their controllable pore size and surface chemistry as well as their excellent mechanical strength for long-term use. A recent review is now available concerning polymer-based nanocomposite for environmental application by Zhao et al. [20]. The charged functional groups bound to the polymeric matrix are believed to enhance permeation of inorganic pollutants of counter charges, which can be interpreted by Donnan membrane principle [154,165,166,195,196]. A new hybrid adsorbent HMO-001, which was fabricated in our laboratory by impregnating nanosized hydrous manganese dioxide (HMO) onto a porous polystyrene cation exchanger resin (D-001), provided a nice example [166]. Basic structure and morphology of HMO-001 is depicted in Fig. 5. Lead adsorption onto HMO-001 was tested and the maximum capacity of HMO-001 toward lead ion was about 395 mg/g. As compared to a macroporous cation exchanger, D-001, HMO-001 exhibited highly selective lead retention from waters in the presence of competing Ca²⁺, Mg²⁺, and Na⁺ at high concentration levels. Fixed-bed column adsorption of a simulated water indicated that lead retention on HMO-001 resulted in a conspicuous decrease of this toxic metal from 1 mg/L to below 0.01 mg/L (the drinking water standard recommended by WHO). The exhausted adsorbent particles were amenable to regeneration by the binary NaAc-HAc solution for repeated use without noticeable capacity loss.

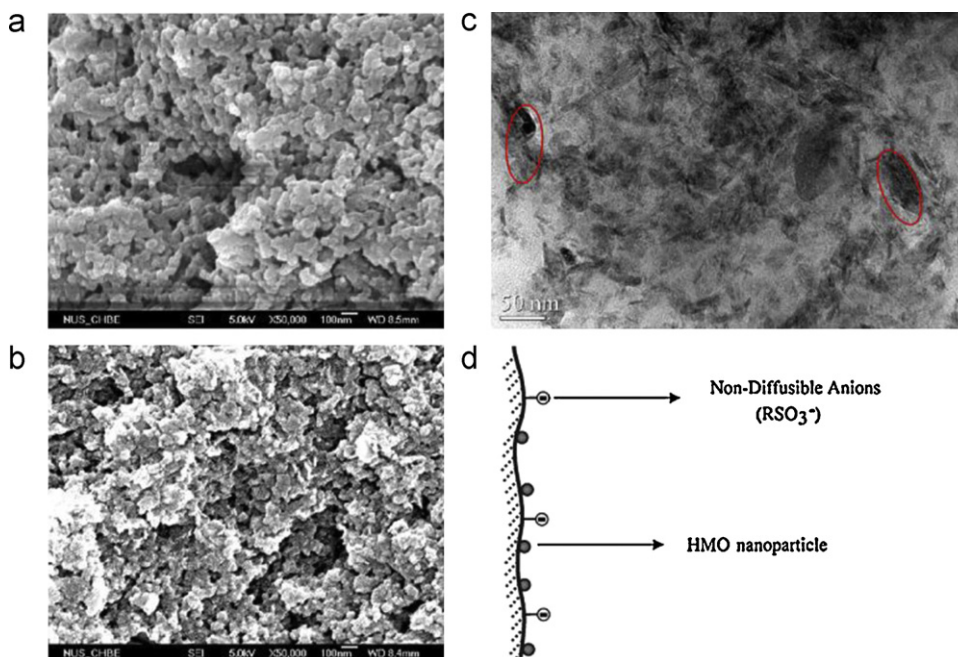


Fig. 5. (a) SEM of D-001, (b) SEM of HMO-001, (c) TEM of HMO-001, and (d) schematic illustration of HMO-001 [166].

3.2. Magnetic sorbents based On NMOs

Based on the magnetic characteristic of some NFeOs, composite sorbents with magnetism were fabricated for facile separation from the reaction systems. Some of them were synthesized by modifying the surface chemistry of the magnetic NFeOs with other materials of functional groups, including chitosan [75], *Sphaerotilus natans* [55], alginic acid [197], humic acid [53], amino [54], polyacrylic acid [19] and carboxymethyl-beta-cyclodextrin [52]. Others were obtained by encapsulating magnetic NFeOs with poly (3,4-ethylenedioxythiophene) [46], hydrogel [45] and SiO_2 [44]. Several porous materials such as zeolite [198], multiwall carbon nanotube [199], mesopore molecular sieve [200], graphene nanosheets [172] were also chosen as the substrates for supporting magnetic NFeOs. The available composite magnetic adsorbents exhibit satisfactory adsorption of toxic metals from aqueous solution.

3.2.1. Surface modification of magnetic NFeOs by amino group

Surface modification of the magnetic NFeOs is believed to prevent their aggregation [201,202] and air oxidation [69] in aqueous system. A novel magnetic nano-adsorbent has been developed by covalently binding polyacrylic acid (PAA) on the surface of Fe_3O_4 nanoparticles, followed by amino-functionalization using diethylenetriamine via carbodiimide activation [54] (Fig. 6). The amino-functionalized Fe_3O_4 nanoparticles were of 11.2 ± 2.8 nm

in mean diameter and 63.2 emu/g in saturation magnetization. Adsorption of Cu (II) and Cr (VI) ions obeyed the Langmuir isotherm equation. The maximum adsorption capacities and Langmuir adsorption constants were 12.43 mg/g and 0.06 L/mg for Cu (II) ions and 11.24 mg/g and 0.0165 L/mg for Cr (VI) ions, respectively. Another PAA coated magnetic iron oxide nanoparticles (m-PAA-Na) were successfully prepared by coprecipitation, followed by modification with 3-aminopropyl triethoxysilane and acryloyl chloride [19]. The surface of the modified nanoparticles was further modified by graft polymerization with acrylic acid. With the size ranging from 10 to 23 nm, the magnetite nanoparticles exhibited superparamagnetism above 300 K, and the saturation magnetization was 57.1 emu/g at 300 K. m-PAA-Na could adsorb Cu^{2+} , Pb^{2+} , Ni^{2+} and Cd^{2+} well, and higher pH resulted in its higher chelation tendency. The amount of adsorption increased with the increase in temperature for all the metals.

3.2.2. Supporting magnetic NFeOs with zeolite

Zeolites offer an attractive and inexpensive option for the removal of organic and inorganic contaminants [203]. Natural zeolites are of low cost and can function as cation exchangers for metallic contaminants. The adsorption capacity of zeolite results from their high surface area and net negative charge on their channel structure, which attracts and holds cations such as heavy metals [204]. For example, NaY zeolites with pore diameter of 0.78 nm possess large surface area and high cation exchange capacity could serve as adsorbent for heavy metals [205–207].

Moreover, zeolite is also an excellent host for NFeOs encapsulation. Oliveira et al. [198] combined NaY zeolite with magnetic iron oxides to fabricate a magnetic adsorbent. The NaY zeolite:iron oxide magnetic composites were prepared at a weight ratio of 3:1, which was chosen to keep a relatively high content of iron oxide and thereafter to avoid the decrease in adsorption capacity of the composites. They were available by precipitation of iron oxides or hydroxides onto the zeolite surface. Fe oxide in the composites had a smaller particle size (ca. 25 nm for pure Fe oxide and ca. 16 nm for the composite). Due to the presence of 26% (w/w) of iron oxide, the composite showed decreased BET surface area ($381 \text{ m}^2/\text{g}$) and micropore volume ($0.148 \text{ cm}^3/\text{g}$) compared with the pure NaY

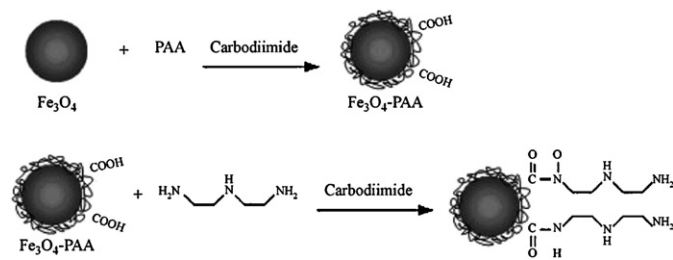


Fig. 6. A scheme for the binding and amino-functionalization of PAA on Fe_3O_4 nanoparticles as a novel magnetic nano-adsorbent for both metal cation and anions [54].

Table 6
Regeneration of heavy metals-preloaded NMOs.

Sorbents	Adsorbates	Regeneration/desorption		Refs.
		Reagent	Efficiency	
Maghemite	Cr (VI)	0.01 M NaOH	87.7%	[24]
Maghemite	Cu (II), Ni (II)	0.05 M HCl	Cu (II) 94.1% Ni (II) 93.4%	[25]
HMO	Pb (II), Cd (II), Zn (II)	0.5 M HCl	Pb (II) 89% Cd (II) 97% Zn (II) 99%	[26]
Al ₂ O ₃	Co (II), Ni (II)	Chelate sorbents and diluted hydrochloric acid	–	[31]
Modified Al ₂ O ₃	Hg (II), Cu (II), Au (II), Pd (II)	Diluted hydrochloric acid (pH > 3)	–	[32]
Modified Al ₂ O ₃	Pb (II), Cd (II), Cr (II), Co (II), Ni (II), Mn (II)	1 mol L ⁻¹ HNO ₃ + 1.5 mL of methanol	>97%	[33]
CeO ₂	Pb (II), Cr (II)	0.1 M NaOH	64–75%	[36,37]

zeolite (568 m²/g and 0.267 cm³/g). The immobilized NFeOs are mainly present as maghemite along with some goethite. Upon controlled H₂ treatment the iron oxides can be reduced to metallic iron and the composite magnetization increased. The adsorption of Cu²⁺, Cr³⁺ and Zn²⁺ from aqueous solutions on the 3:1 zeolite:Fe oxide composite was studied, and the adsorption capacity were in the order of Cr³⁺ > Cu²⁺ > Zn²⁺.

3.2.3. Coating magnetic NFeOs with PEDOT

Poly(3,4-ethylenedioxythiophene) (PEDOT) contains sulfur endowing two unpaired electrons. The thiol-functionalized polymer is readily conjugated with positively charged heavy metal ions according to the coordination formation. Therefore, PEDOT functionalized magnetic nanoparticles are regarded as an excellent candidate for efficiently separable and reusable adsorbent for heavy metal removal by using an external magnetic field [208–210].

Shin and Jang [46] provided a facile synthetic route for the fabrication of magnetic nanoparticle – PEDOT core-shell nanostructures. As illustrated in Fig. 7, it was achieved by inducing ferric cations onto the magnetic nanoparticles (MNPs) with a partial etching process followed by seeded polymerization. The amount of Ag⁺, Hg²⁺ and Pb²⁺ uptake were ca. 27.96, 16.02 and 14.99 mmol/g, respectively. The adsorption rate was observed in the order of Ag⁺ > Hg²⁺ > Pb²⁺, in accordance with cation radius and interaction enthalpy values [211,212].

In addition, regeneration of metal-loaded NMOs is also an important feature to evaluate their repeatability in use and the possibility of recovering valuable metals from the eluates. In principle, the regeneration efficiency mainly depends upon the nature of metal adsorption, i.e., how metals interact with NMOs, as well as the components of the eluting reagents. Currently, studies on how to regenerate metal-loaded NMOs are limited as compared to the adsorption studies. This is partly because most of the available works focus on the performance of NMOs toward metal removal as well as the underlying mechanism. Comparatively, how to regenerate the used NMOs for multiple uses is ignored. Here we just summarized the results of some regeneration tests in Table 6. Obviously, more attention should be paid to the topic when we hope to

promote environmental nanotechnology approaching to the practical application.

4. Conclusion and prospects

To date, NMOs are widely explored as highly efficient adsorbents for heavy metal removal from water/wastewater. They exhibit various advantages such as fast kinetics, high capacity, and preferable sorption toward heavy metals in water and wastewater. Nevertheless, to further promote the practical application of NMOs in abatement of heavy metal pollution, there still exist some technical bottlenecks to be solved. For instance, when applied in aqueous solution, NMOs tend to aggregate into large-size particles and their capacity loss seems inevitable. In addition, how to efficiently and costly separate the exhausted NMOs from water/wastewater still remains an interesting but challenging task. As for column operation, the excessive pressure drop caused by NMOs should also be considered. Fortunately, fabrication of new NMOs-based composite adsorbents seems to be an effective approach to respond to all the above technical problems. However, it is still in the infant stage, and various issues need to be solved concerning the development of more facile processes to obtain the composite adsorbents, the answer to the interplay between the hosts and the supported NMOs, the long-term performance of the composite adsorbents, as well as their field application in heavy metal contaminated water treatment.

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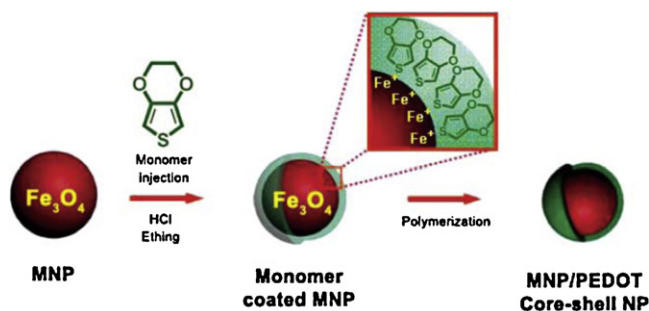


Fig. 7. The fabrication procedure of Fe₃O₄-PEDOT NPs by seeded polymerization mediated with acidic etching [46].

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